

2001-02 PURE SYSTEM SERVICE GUIDE

Table of Contents

Tools Needed	2
Removing the Lower Legs	2
Removing the Climb-it Control Knob	3
Removing Compression and Rebound Assemblies	4
Reinstalling the Rebound Assembly and Pure Tube	6
Adding Oil to the Pure Tube	6
Cycling the Shaft	7
Testing the Pure System	8
Re-installing the Lower Legs	8
Oil Bath	8
Warranty	9
2002 Psylo SL	10
2002 Psylo Race	11
2002 SID SL/Race	12
2001 Psylo SL	13
2001 Psylo Race	14
2001 SID SL	15
International Distributors	16

For exploded diagram and part number information, refer to the 2002 Spare Parts Catalog, P/N 950-006157-00. Contact your local distributor or visit the RockShox website at www.rockshox.com for ordering information.

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For the latest technical information, visit our website at www.rockshox.com.
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TOOLS NEEDED

- Safety Glasses
- 2 and 5 mm Hex Wrench
- 10 mm Hex Socket (for SID SL and Psylo Race)
- Plastic Faced Mallet
- 24 mm Socket and Ratchet
- Snap Ring Pliers
- Dental Pick or Magnetic Screw Driver
- 50 cc Syringe (may be purchased at a motorcycle shop or medical supply store)
- Oil Pan
- Judy Butter
- 5 wt. oil

REMOVING THE LOWER LEGS

HINT: RIGHT AND LEFT SIDE IS DETERMINED AS IF YOU WERE ON THE BIKE.

1. **For SID SL and Psylo Race:** Remove the air pressure from the fork.
 - a. Remove the negative air valve cover from the bottom left lower leg. Depress the schrader air valve to remove the negative air pressure
 - b. Remove the positive air valve cover from the top of the left upper tube. Depress the schrader air valve to remove the positive air pressure.



NOTE: A SMALL AMOUNT OF OIL MAY COME OUT WHEN RELEASING THE AIR.

2. Remove the rebound adjuster knob from the right shaft bolt. **For Psylo SL:** Use a 5mm hex wrench to unscrew both shaft bolts four turns. **For SID SL and Psylo Race:** Use a 5mm hex wrench to unscrew the right shaft bolt four turns and a 10 mm socket to unscrew the air nut on the left side four turns.



Note: Fully open the rebound adjuster (counterclockwise rotation). This will make it easier for steps where you must cycle the rebound shaft.



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3. Using a dead blow mallet, tap the shaft bolts. This releases the pressure fit between the lower legs and the shafts. Remove both shaft bolts (or shaft bolt and air nut) completely.



4. Slide lower legs off.



NOTE: LOWER LEGS HAVE AN OIL BATH WHICH WILL SPILL OUT AS YOU REMOVE THE LEGS. HAVE AN OIL PAN READY TO CATCH THE OIL.



REMOVING THE CLIMB-IT CONTROL KNOB

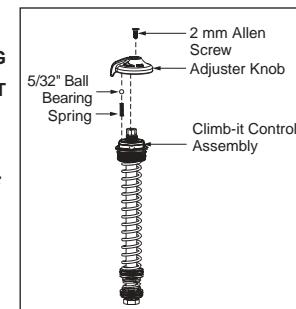
5. Using a 2 mm allen wrench, remove the screw located in the center of the Climb-it control adjuster knob.

- After removing the screw, remove the adjuster knob (fig. 1).



NOTE: A 5/32-INCH BALL BEARING RESTS ON TOP OF THE CLIMB-IT CONTROL ASSEMBLY.

- Remove the 5/32-inch ball bearing. Note which hole the bearing was removed from. If you loose the bearing you can use a 3/32-inch (2 mm) headset bearing
- Remove the spring using a dental pick or magnetized screwdriver. Note which hole the spring was removed from.



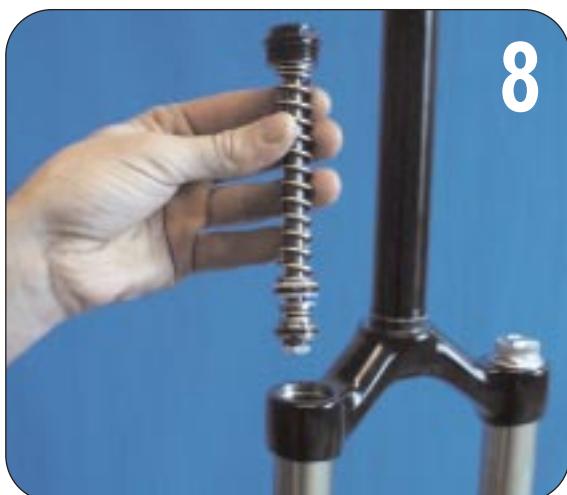
6. With your fingers, unscrew the lock-out rod and remove the rod completely.





REMOVING COMPRESSION AND REBOUND ASSEMBLIES

7. Using 24 mm socket and ratchet, remove the top cap.



8. Pull out the compression assembly.

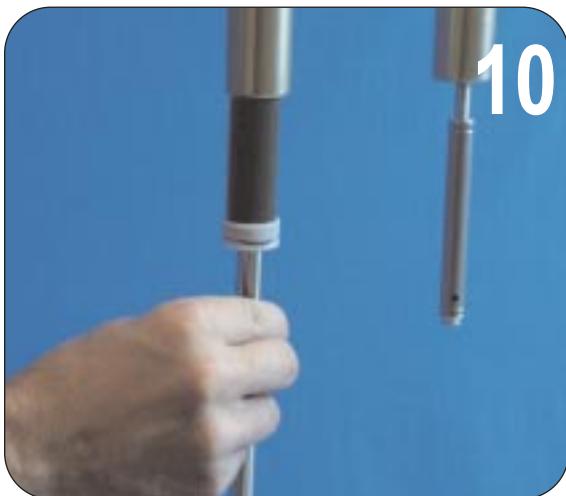
 Note: the assembly has two o-rings that make the assembly difficult to remove. Use a firm grip and watch for oil as the assembly comes out.



9. Using snap ring pliers, remove the snap ring located underneath the right upper tube.

 Note: Do NOT angle the upper tubes horizontally, as there is oil inside. The upper tube should stay vertical or no more than 45 degrees from a vertical position.

HINT: THE RIGHT SIDE IS DETERMINED AS IF YOU WERE ON THE BIKE.



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10. With the snap ring removed and the fork in a vertical position, remove the Pure tube (with rebound shaft) from the right side of the fork.



NOTE: THE PURE TUBE HAS OIL INSIDE.



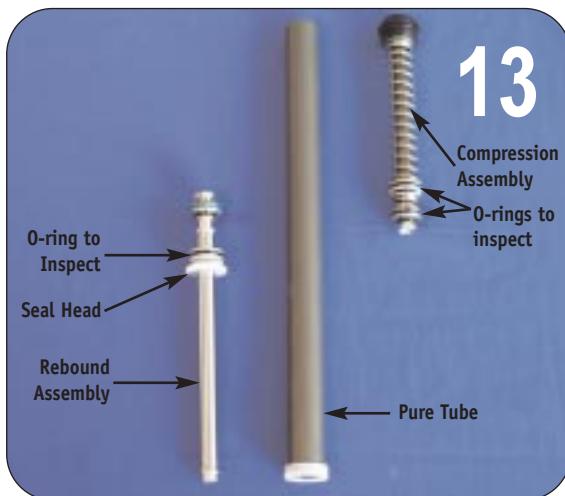
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11. Using an oil pan, properly dispose of the oil inside the Pure tube.



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12. With the oil disposed, remove the rebound assembly by holding the Pure tube in one hand and the rebound assembly shaft in the other hand. Any remaining oil will come out when you separate the two pieces.



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13. The rebound assembly, the Pure tube and the compression assembly make up the Pure system (right side of the fork). Inspect all o-rings for cuts, tears or nicks. If necessary, replace any o-rings using the Pure System O-ring Service Kit (PN 110-005565-00).

REINSTALLING THE REBOUND ASSEMBLY AND PURE TUBE

14. Re-install the rebound assembly into the Pure tube. Ensure the rebound assembly's white seal head slides all the way inside the Pure tube.
15. Insert the Pure tube assembly into the right upper tube of the fork.
 **TIP:** THE RIGHT SIDE IS DETERMINED AS IF YOU WERE ON THE BIKE.
16. With the Pure tube assembly inside the upper tube, re-install the snap ring. Ensure the rebound shaft is fully extended as far out as it will go.

ADDING OIL TO THE PURE TUBE

17. With the fork in a vertical position, add RockShox 5 wt. oil until the oil level is a 1/2-inch from the top of the Pure tube. Ensure the rebound shaft at the bottom of the upper tube is fully extended.



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18. Install a syringe on the top hole of the compression assembly and firmly push the entire assembly (with syringe) into the Pure tube by holding on the compression top cap.



HINT: SLIGHTLY AGITATE THE ASSEMBLY IF YOU ENCOUNTER ANY RESISTANCE.



NOTE: AS YOU PUSH THE ASSEMBLY DOWN, OIL IS DISPLACED FROM THE PURE TUBE INTO THE SYRINGE. PLACE A RAG OVER THE TOP OF THE SYRINGE TO CATCH ANY OIL THAT MAY SHOOT OUT.

19. Using an adjustable wrench, tighten the top cap firmly. Torque to 40 in-lb. (4.52 Nm).



NOTE: THIS TOP CAP IS PLASTIC AND MAY STRIP IF TOO MUCH FORCE IS APPLIED WHEN TIGHTENING.



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CYCLING THE SHAFT

20. With the top cap tightened, place your hand on top of the syringe while holding the rebound shaft with your other hand. Slowly cycle the shaft up and down twelve times. On the last cycle make sure the shaft is fully extended. As you cycle the shaft you will see air bubbles rise to the top of the syringe. On the twelfth cycle there should not be any air bubbles rising to the top. When you finish cycling the shaft, remove the syringe (oil will leak out of the syringe).



NOTE: THIS STEP BLEEDS ALL THE AIR OUT OF THE PURE SYSTEM.

TIP: TURN THE ADJUSTER FULL COUNTERCLOCKWISE.

21. Place the lock-out rod on top of the top cap center hole. Let the lock-out rod settle in by itself. This prevents air from forcing its way into the system. Oil will be displaced as the rod settles into the hole. Use a lint-free cloth to absorb any displaced oil.
22. Hand-tighten the rod until it stops. Using an air compressor, blow out any oil left on top of the top cap and inside the top cap holes. If you do not have an air compressor, use a lint-free cloth to clean the excess oil. Excess oil that is not cleaned up will give the *appearance* of a leaking Pure system.

23. Apply a small amount of grease to the top of the spring. Insert the spring into the hole set at six o'clock, closest to the back of the crown. If the hole isn't lined up at six o'clock, use the hole that is closest to six o'clock on the back of the crown. Once the spring is installed, insert the 5/32-inch ball bearing into the same hole as the spring (on top of spring). The grease applied to the top of the spring will ensure the ball bearing does not fall off.



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24. Place the Climb-it control adjuster knob on top of the compression assembly. Ensure the adjuster knob is facing at a eight o'clock position toward the back of the fork (the adjuster knob's nub should be pressed against the back of the crown).
25. Using a 2 mm allen wrench, install the screw onto the top of the adjuster knob and compression assembly. The system will be in the locked out position when you are finished.

TESTING THE PURE SYSTEM

26. While in the locked out position, test the Pure system by pushing up on the rebound shaft. The shaft should not compress.
27. Next, turn the Climb-it control knob 180 degrees. The rebound shaft should compress.
28. Leave the fork in the unlocked position when you are done testing.

RE-INSTALLING THE LOWER LEGS

29. Ensure the lower legs are clean. Use a biodegradable solvent (Simple Green, Pedro's or equivalent) and a 12" (305 mm) long 1-1/4 inch diameter soft bristle bottle brush to clean the lower leg internals.
30. Slide the cleaned XXX seals and foam filters onto the upper tubes. Slide the lower legs onto the upper tubes until just before the lower bushing engages with the upper tubes.
31. Install foam ring and XXX seals, pressing the XXX seal flush with the lower leg assembly. A small cable tie between the upper tube and the seal will help eliminate air build-up behind the seal upon installation. Remove the cable tie following installation.

OIL BATH

32. With the fork inverted, add the appropriate amount of oil in each leg for the oil bath lubrication (see below). Ensure that the oil goes into the leg and not the shaft.



NOTE: TILTING THE FORK UPSIDE DOWN AT A 45 DEGREE ANGLE WORKS BEST.

Fork	Amount of Oil
SID SL	10 cc 15 wt. oil (each leg)
Psylo SL	10 cc 5 wt. oil (right leg) 20 cc 5 wt. oil (top of the left upper tube)
Psylo Race	10 cc 5 wt. oil (each leg)

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33. Slide the lower legs all the way onto the upper tubes until they engage the shafts.
34. Inspect the shaft bolt crush washers to ensure they are not deformed or flattened completely. If they are damaged, replace them with new crush washers.
35. **BEFORE** installing the hollow shaft bolt, insert the rebound adjuster knob into the damper and turn the rebound valve to the full clockwise position. Then remove the knob. **This prevents damage to the plastic rebound assembly in the shaft.**
36. Reinstall both shaft bolts (or shaft bolt and air nut) on the lower legs and ensure they engage the shafts. Torque the shaft bolts to 60 in-lb.
37. **For SID SL and Psylo Race:** Repressurize the fork according to the specifications found in your RockShox owner's manual.



FOR FURTHER INFORMATION VISIT OUR WEBSITE AT WWW.ROCKSHOX.COM OR CALL 1.800.677.7177. IF YOU LIVE OUTSIDE OF THE UNITED STATES, CONTACT THE ROCKSHOX DISTRIBUTOR IN YOUR COUNTRY.

WARRANTY

RockShox, Inc. warrants its products for a period of one year from original date of purchase to be free from defects in materials or workmanship. Any RockShox product that is returned to the factory and is found by RockShox to be defective in materials or workmanship will be repaired or replaced at the option of RockShox, Inc. This warranty is the sole and exclusive remedy. RockShox shall not be held liable for any indirect, special, or consequential damages.

The warranty does not apply to products which have not been properly installed and adjusted according to RockShox installation instructions. The warranty does not cover any product that has been subject to misuse or whose serial number has been altered, defaced or removed. This warranty does not cover paint damage or modifications to the product. Proof of purchase is required.

WARRANTY REPAIR

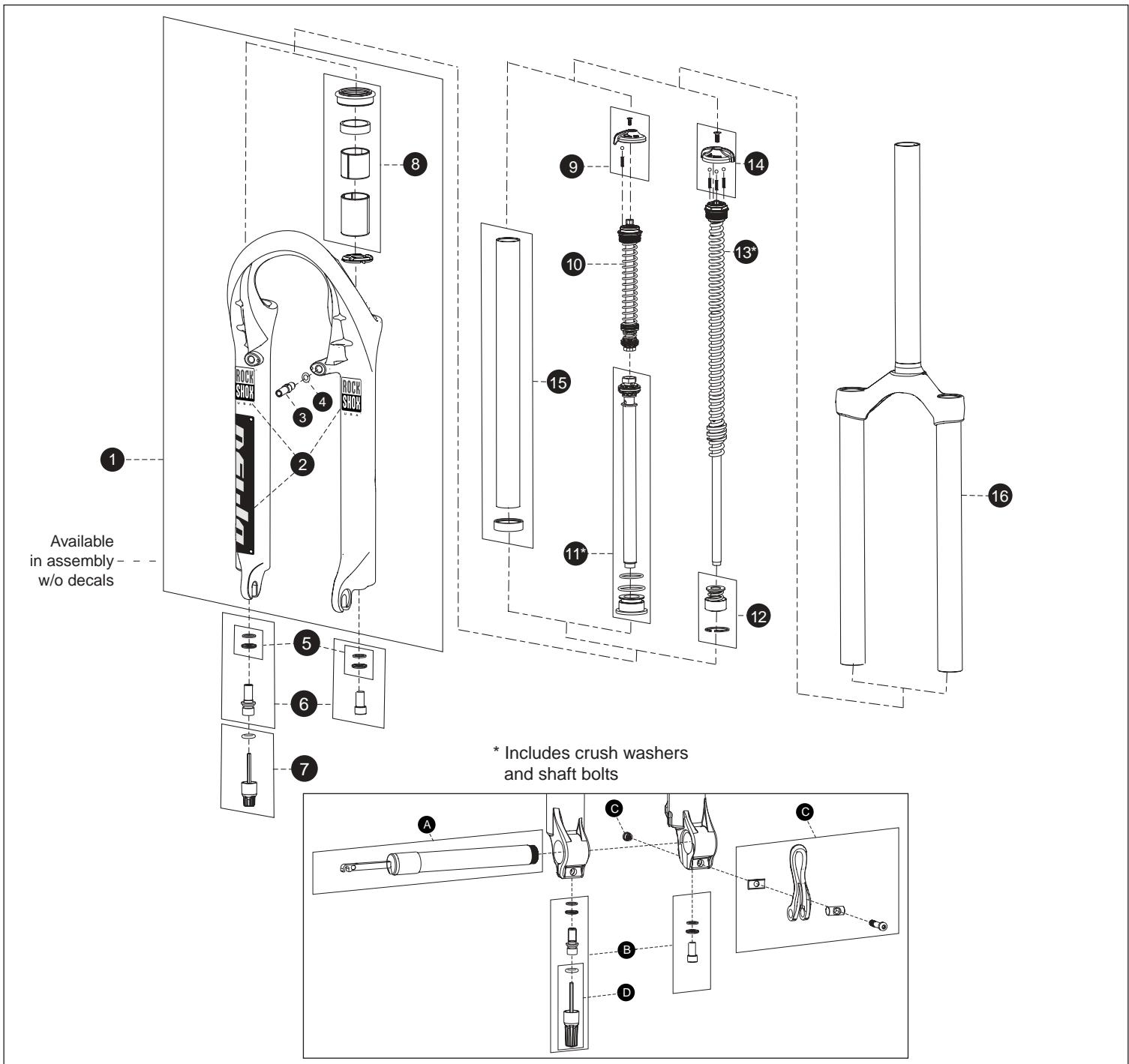
If for any reason it should be necessary to have warranty work done, return the product to the place of purchase. In the USA, Dealers should call for a Return Authorization number (RA#) prior to returning product.

Products returned for inspection must be sent freight prepaid and with proof of purchase to:

RockShox, Inc.
1610 Garden of the Gods
Colorado Spring, CO 80907

For more technical information, visit our website at www.rockshox.com. For toll-free technical support in the USA, call 1.800.677.7177.

Customers in countries other than the USA should contact their local dealer or distributor.



1	Psylo LL, Conventional w/Boss, Black Psylo, Conventional w/Boss, Pearl White	110-006267-00 110-006267-19
2	02 Psylo SL Decal Kit	110-006274-00
3	Brake Post	48131
4	Flat Washer	52261
5	Crush Washer Kit	110-005552-00
6	Hydra Air/Hydra Coil Ext.Hardware Kit	110-005651-00
7	Psylo Conventional Rebound Adj. Knob	110-005603-00
8	Psylo Revive Kit	110-006350-00

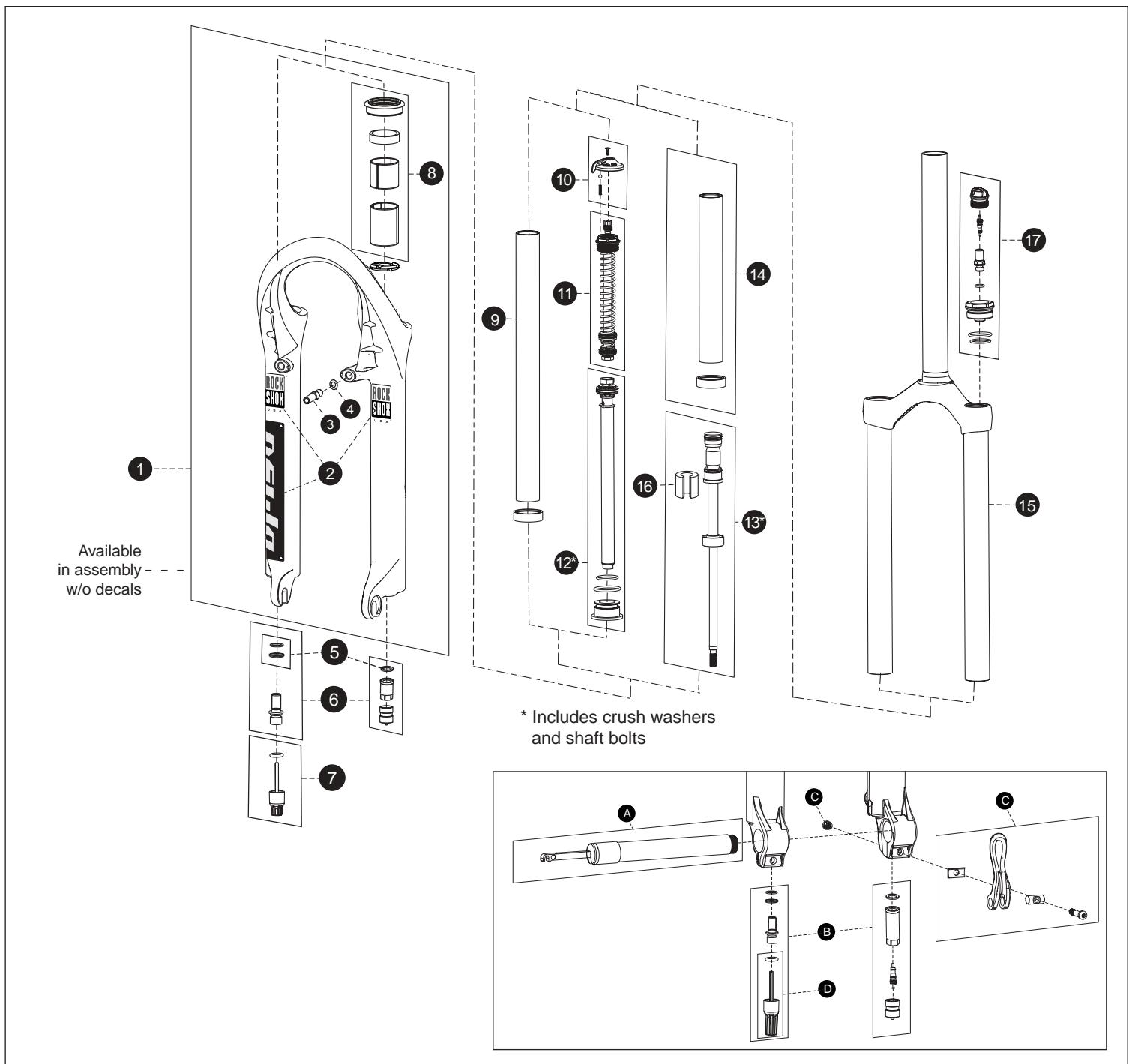
9	Climb-it Control Adjuster Knob	110-005558-00
10	01 Psylo SL/Race Pure Compression Assy	110-005586-00
11	01 Psylo SL/Race Rebound Assembly	110-005589-00
12	U-turn Base Plate Assembly Kit	110-006268-00
13	U-turn Assembly Kit, Soft	110-006270-01
	U-turn Assembly Kit, Medium	110-006270-02
	U-turn Assembly Kit, Firm	110-006270-03
14	U-turn Adjuster Knob Kit	110-006269-00
15	Psylo Pure Tube	110-005557-00
16	Psylo SL Crwn/Str/Uppr, 1-1/8 Thrdless	110-005597-00

Tullio Hardware

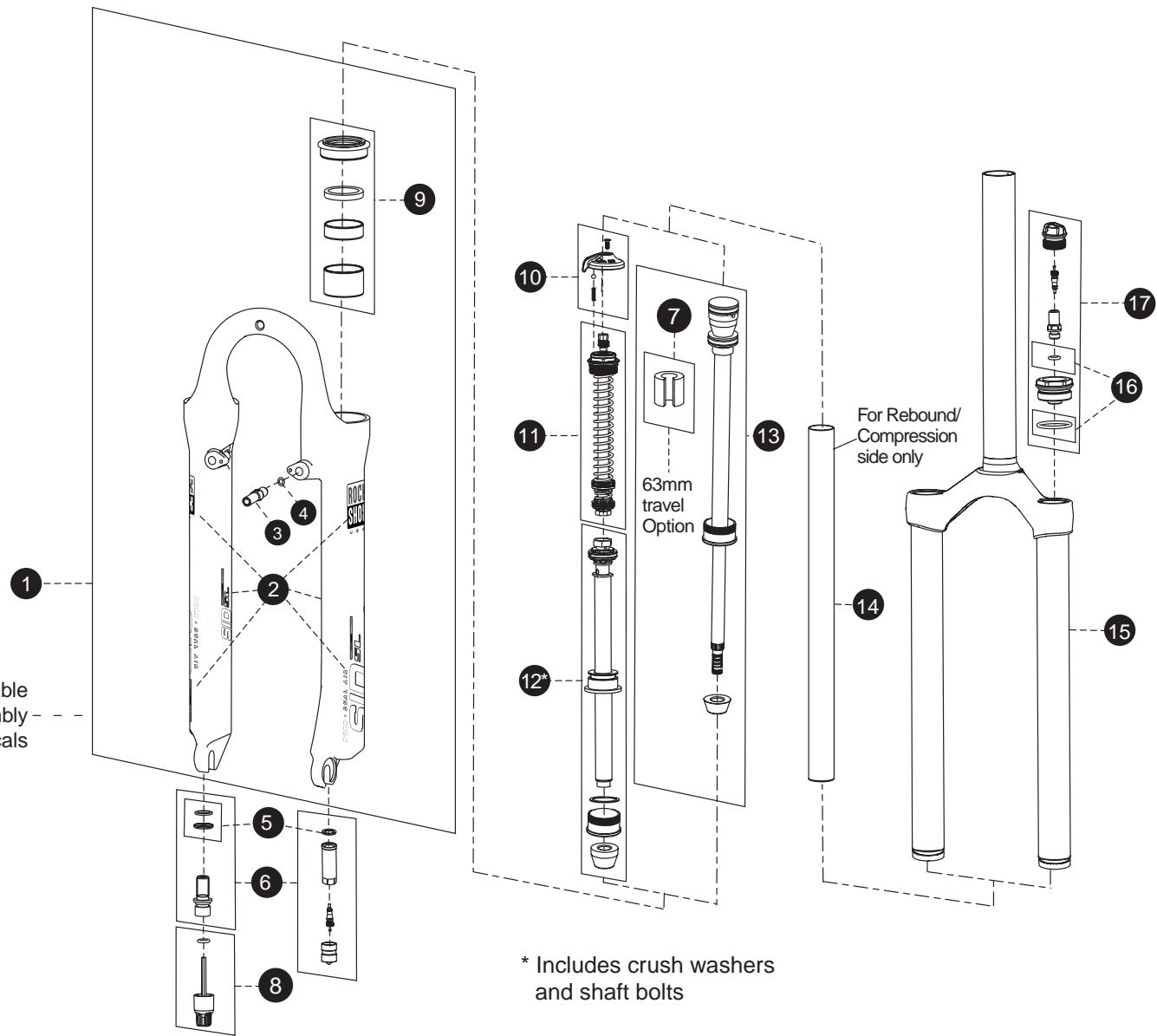
A	Tullio Axle Kit	110-005653-00
B	Tullio External Hardware Kit	110-005652-00
C	Tullio Lower Leg Hardware	110-005654-00
D	Tullio Rebound Adjuster Knob Kit	110-006343-00

Not Shown:

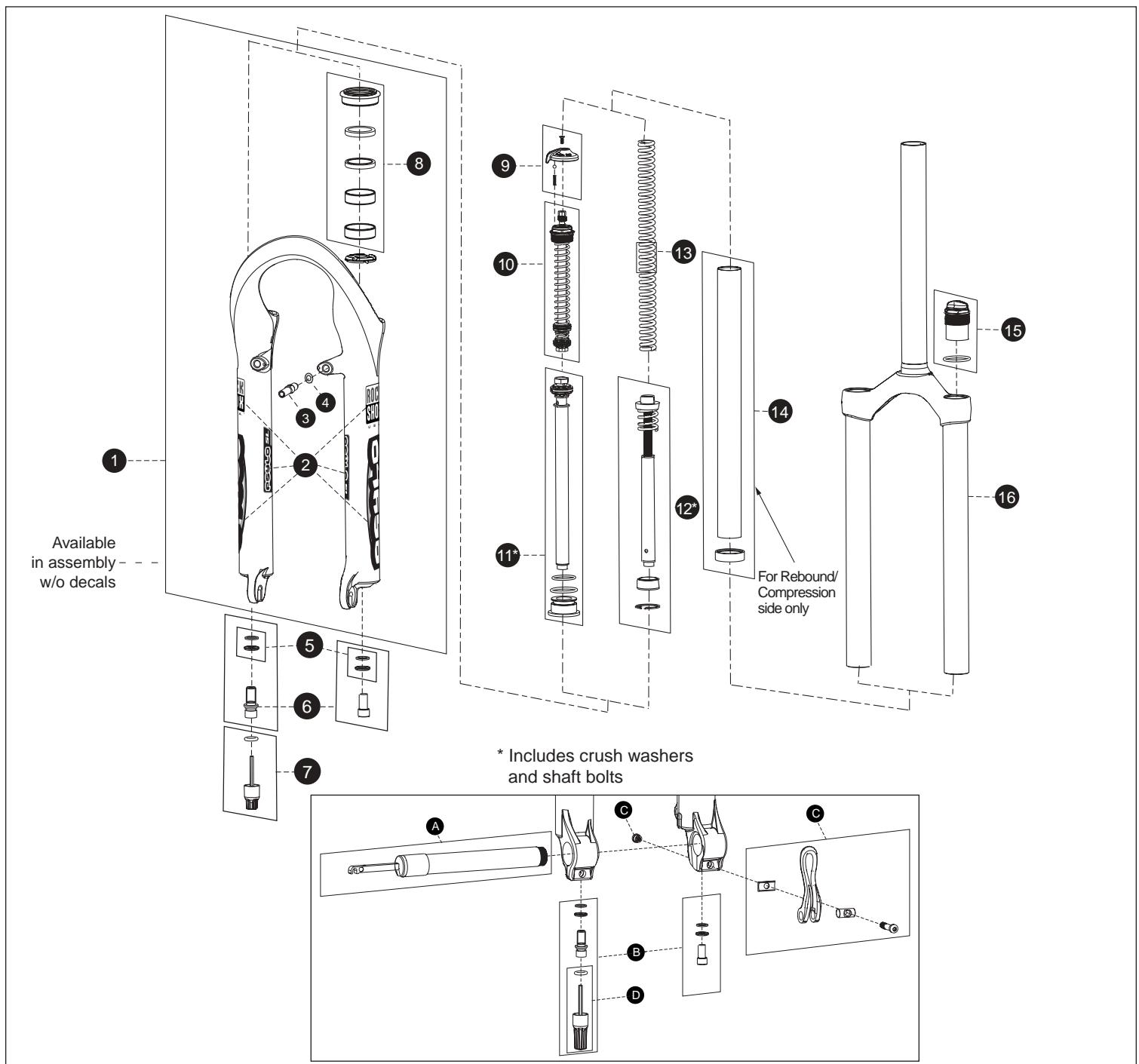
Disc Brake Cable Accessory Kit	110-006344-00
Pure Rebuild Kit	110-006245-00
Pure Compression adjuster Rod Kit	110-006324-00



1 Psylo LL, Conventional w/Boss, Elec. Gold	110-006267-14	12 01 Psylo SL/Race Rebound Assembly	110-005589-00	D Tullio Rebound Adjuster Knob Kit	110-006343-00
Psylo Tullio LL, Disc Only, Electric Gold	110-006272-14	13 Psylo Race Negative Spring Assembly	110-005600-00	Not Shown:	
Psylo LL, Disc Only Conventional, Elec. Gold	110-006298-14	Psylo Race Neg. Spring Assy. (Tullio)	110-005647-00	Disc Brake Cable Accessory Kit	110-006344-00
2 02 Psylo Race Decal Kit	110-006275-00	14 01 Psylo Air Tube	110-005646-00	Schrader Air Valve Stem	200-005171-00
3 Brake Post	48131	15 Psylo Race Crwn/Str/Uppr, 1-1/8 Thrdless	110-005601-00	Schrader Air Cap	200-005172-00
4 Flat Washer	52261	16 All Travel Spacer Kit	110-005628-00	Schrader Valve Core	620-001907-00
5 Crush Washer Kit	110-005552-00	17 02 Duke/Psylo Race Schrader Air Top Cap, Blk	110-006209-00	Pure Rebuild Kit	110-006245-00
6 Dual Air External Hardware Kit	110-005650-00	02 Schrader Air Top Cap, Aluminum	110-006432-00	Pure Compression Adjuster Rod Kit	110-006324-00
7 Psylo Conventional Rebound Adj. Knob	110-005603-00			Psylo Race Dual Air O-ring Kit	110-006402-00
8 Psylo Revive Kit	110-006350-00	Tullio Hardware			
9 Psylo Pure Tube	110-005557-00	A Tullio Axle Kit	110-005653-00		
10 Climb-it Control Adjuster Knob	110-005558-00	B Tullio External Hardware Kit	110-005652-00		
11 01 Psylo SL/Race Pure Compression Assy	110-005586-00	C Tullio Lower Leg Hardware	110-005654-00		



1	SID SL/Race Lower Leg Assy Black	110-005570-00	8	SID SL/ Psylo Conv. Rebound Adj. Knob	110-005603-00	Not Shown	
	SID SL/Race Lower Leg Assy Red	110-005570-02	9	02 SID Revive Kit	110-006204-00	Pure Rebuild Kit	110-006245-00
	SID SL/Race Lower Leg Assy SID Blue	110-005570-06	10	Climb-it Control Adjuster Knob	110-00558-00	Pure Compression Adjuster Rod Kit	110-006324-00
	SID Race Lower Leg Assy Electric Blue	110-005570-16	11	SID SL/RacePure Compression Assy	110-005586-01		
	SID SL/Race Lower Leg Assy (Silver)	110-006442-00	12	SID SL?Race Rebound Assembly	110-005589-01		
	SID SL/Race Lower Leg Assy (Prl Wht)	110-006410-00	13	SID SL/Race Negative Spring Assembly	110-005587-00		
2	02 SID SL Decal Kit	110-006235-00	14	Pure Tube SID	110-005557-01		
	02 SID Race Decal Kit	110-006236-00	15	01 SID SL Crwn/Strr/Uppr 1-1/8 Thdls	110-005588-00		
3	Brake Post	48131		02 SID Race Crwn/Str/Uppr 1-1/8 Thrdls	110-006238-00		
	Ti Brake Post	48132		01/02 SID Race CSU (TnD) 1-1/8 Thdls (PrlWht)	110-006409-00		
4	Flat Washer	52261	16	SID Top CapO-ring Service Kit	110-006176-00		
5	Crush Washer Kit	110-005552-00	17	02 SID Top Cap (w/air valve)	110-006237-00		
6	Dual Air External Hardware Kit	110-005650-00					
7	All Travel Spacer Kit	110-005628-00					



1 Psylo Standard LL, Black

Psylo Standard LL, White

Psylo Tullio LL, Black

Psylo Tullio LL, White

2 02 Psylo SL Decal Kit

3 Brake Post

4 Flat Washer

5 Crush Washer Kit

6 Hydra Air/Hydra Coil Ext. Hardware Kit

7 Conventional Psylo Rebound Adj. Knob

8 Psylo Revive Kit

9 Climb-it Control Adjuster Knob

10 01 Psylo SL/Race Pure Compression Assy

110-006267-00

110-006267-19

110-005573-00

110-005573-19

110-006274-00

48131

52261

110-005552-00

110-005651-00

110-005603-00

110-005593-00

110-005558-00

110-005586-00

11 01 Psylo SL/Race Rebound Assembly

12 Psylo XC/SL Plunger Assy

13 01 Psylo XC/SL 31 lb/in Coil Spring (Slvr)

01 Psylo XC/SL 38 lb/in Coil Spring (Wht)

01 Psylo XC/SL 45 lb/in Coil Spring (Ylw)

01 Psylo XC/SL 52 lb/in Coil Spring (Orange)

01 Psylo XC/SL 59 lb/in Coil Spring (Red)

01 Psylo XC/SL 65 lb/in Coil Spring (Gm)

01 Psylo XC/SL 85 lb/in Coil Spring (Blue)

01 Psylo XC/SL 100 lb/in Coil Spring (Blk)

14 Psylo Pure Tube

15 Psylo Aluminum Preload Top Cap

16 Psylo SL Crwn/Str/Uppr, 1-1/8 Thrdless

110-005589-00

110-005591-00

110-005592-07

110-005592-00

110-005592-01

110-005592-02

110-005592-03

110-005592-04

110-005592-05

110-005592-06

110-005557-00

110-005649-00

110-005597-00

Tullio Hardware

A Tullio Axle Kit

B Tullio External Hardware Kit

C Tullio Lower Leg Hardware

D Tullio Rebound Adjuster Knob Kit

Not Shown:

Pure Rebuild Kit

Pure Compression Adjuster Rod Kit

110-005653-00

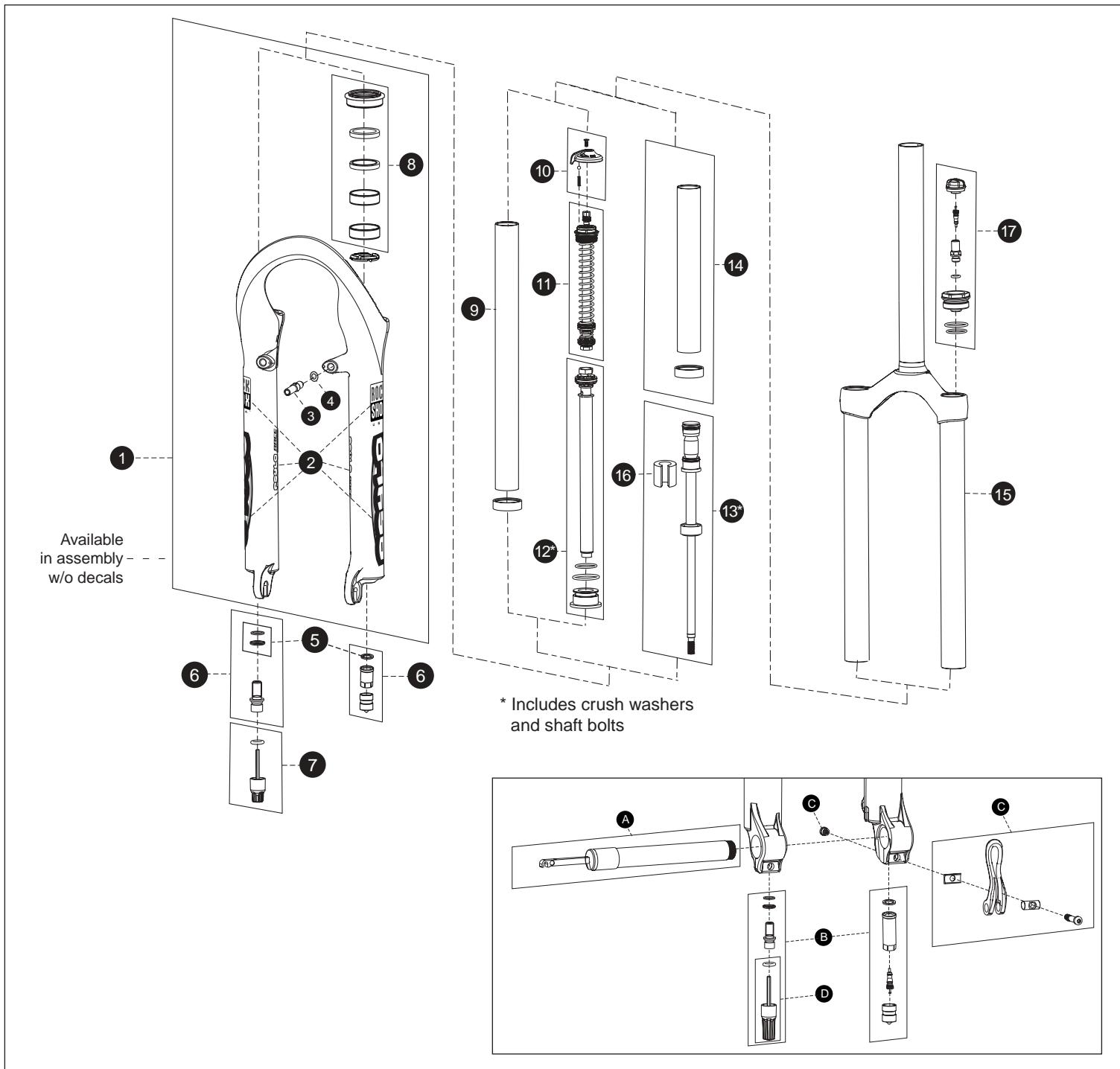
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110-006324-00



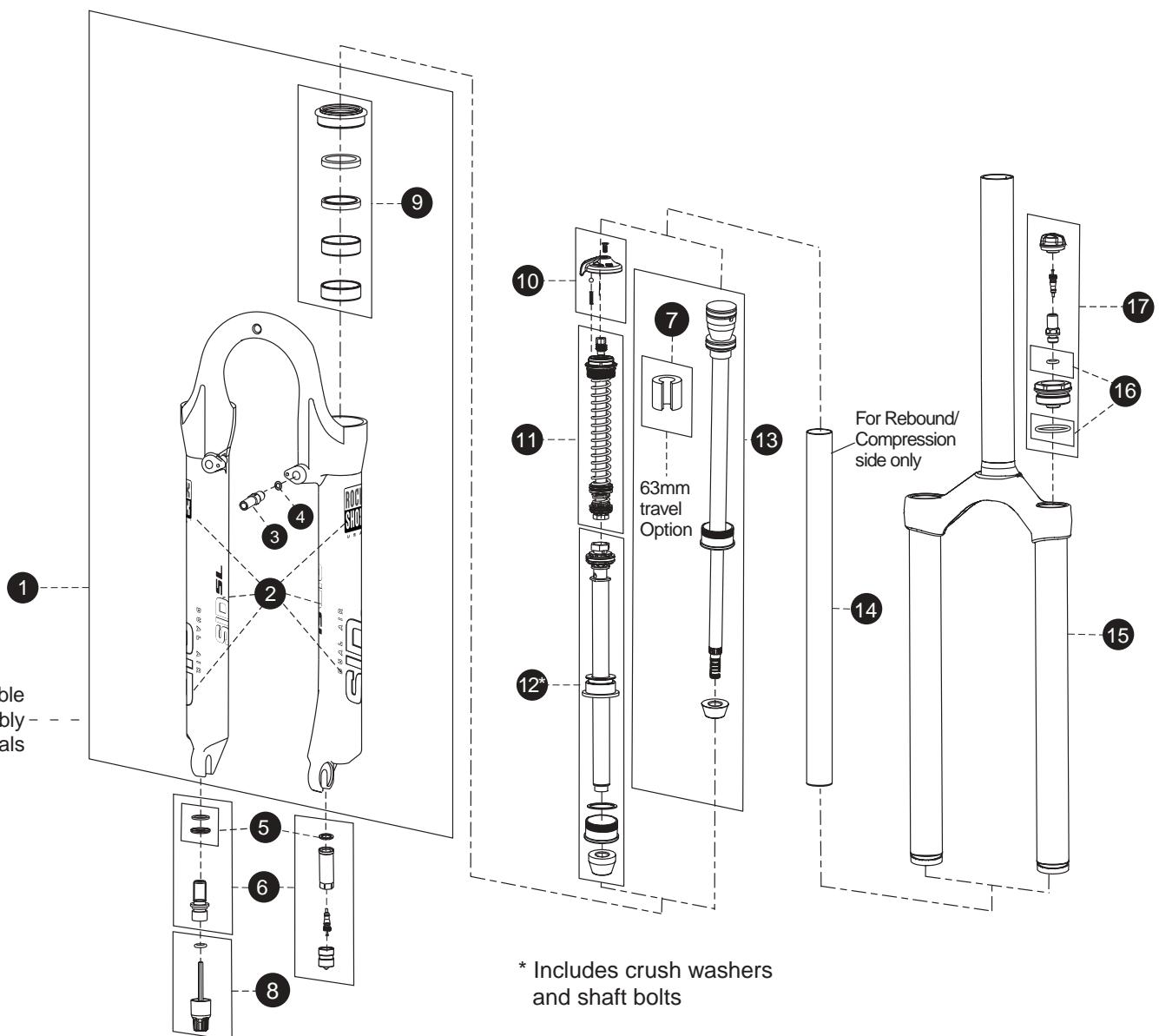
1	Psylo Standard LL, Electric Gold	110-006267-14
	Psylo Tullio LL, Electric Gold	110-005573-14
2	02 Psylo Race Decal Kit	110-006275-00
3	Brake Post	48131
4	Flat Washer	52261
5	Crush Washer Kit	110-005552-00
6	Dual Air External Hardware Kit	110-005650-00
7	Conventional Psylo Rebound Adj. Knob	110-005603-00
8	Psylo Revive Kit	110-005593-00
9	Psylo Pure Tube	110-005557-00
10	Climb-it Control Adjuster Knob	110-005558-00
11	01 Psylo SL/Race Pure Compression Assy	110-005586-00

12	01 Psylo SL/Race Rebound Assembly	110-005589-00
13	Psylo Race Negative Spring Assembly	110-005600-00
	Psylo Race Neg. Spring Assy. (Tullio)	110-005647-00
14	01 Psylo Air Tube	110-005646-00
15	Psylo Race Crwn/St/Uppr, 1-1/8 Thrdless	110-005601-00
16	All Travel Spacer Kit	110-005628-00
17	01 Psylo Race Top Cap (Air)	110-005602-00

Tullio Hardware

- A Tullio Axle Kit
- B Tullio External Hardware Kit
- C Tullio Lower Leg Hardware
- D Tullio Rebound Adjuster Knob Kit

Not Shown:	Schrader Air Valve Stem	200-005171-00
	Schrader Air Cap	200-005172-00
	Schrader Valve Core	620-001907-00
	Pure Rebuild Kit	110-006245-00
	Pure Compression Adjuster Rod Kit	110-006324-00
	Psylo Race Dual Air O-ring Kit	110-006402-00



1	01 SID SL/Race Lower Leg Assy Black	110-005570-00	11	01 SID SL Pure Compression Assy	110-005586-01	Pure Rebuild Kit	110-006245-00
	01 SID SL/Race Lower Leg Assy Red	110-005570-02	12	01 SID SL Rebound Assembly	110-005589-01	Pure Compression Adjuster Rod Kit	110-006324-00
	01 SID SL/Race Lower Leg Assy SID Blue	110-005570-06	13	01 SID SL Negative Spring Assembly	110-005587-00	01-02 SID Top Cap w/out Valve	110-005551-00
2	02 SID SL Decal Kit	110-006235-00	14	01 Pure Tube SID SL	110-005557-01		
3	Brake Post	48131	15	01 SID SL Crwn/Strr/Uppr 1-1/8 Thdlss	110-005588-00		
4	Flat Washer	52261	16	01 Air O-ring Service Kit (SID)	110-003015-00		
5	Crush Washer Kit	110-005552-00	17	01 SID Top Cap (w/air valve)	110-006237-00		
6	Dual Air Ext. Hardware Kit	110-005650-00					
7	All Travel Spacer Kit	110-005628-00	Not Shown:				
8	SID Rebound Adj. Knob	110-005603-00	Schrader Air Valve Stem		200-005171-00		
9	SID Revive Kit	110-006204-00	Schrader Air Cap		200-005172-00		
10	01 Climb-it Control Adjuster Knob	110-005558-00	Schrader Valve Core		620-001907-00		



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FAX: 56 32 978799
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TOMAS DE BERLANGA.LOCAL #3, QUITO

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